

# *Instruction Manual*

## GV Gate Valves



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## Trademark credits

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# 1 Introduction

## 1.1 Scope and definitions

This manual provides installation, operation and maintenance instructions for the Edwards GV Gate Valves (referred to as GV Valves throughout the remainder of this manual). You must use the GV Valves as specified in this manual.

Read this manual before you install and operate the GV Valve. Important safety information is highlighted as WARNING and CAUTION instructions; you must obey these instructions. The use of WARNINGS and CAUTIONS is defined below.



### WARNING

Warnings are given where failure to observe the instruction could result in injury or death to people.

### CAUTION

Cautions are given where failure to observe the instruction could result in damage to the equipment, associated equipment and process.

The units used throughout this manual conform to the SI international system of units of measurement.

## 1.2 Description

The GV Valves are bellows sealed gate valves for use in applications which require high leak tightness and a minimum of hydrocarbons in the vacuum system.

The GV Valves have stainless steel bodies of vacuum brazed construction. The valve bodies have been electropolished both inside and out and have been baked to 1100 °C during manufacture; this eliminates the possibility of virtual leaks in the GV Valve and ensures that the GV Valve has low outgassing characteristics.

GV Valves are available with ISO flanges, ANSI flanges and CF (ConFlat®) metal sealed flanges; use CF flanged GV Valves for applications which require ultra high vacuum and very high baking temperatures. ISO and ANSI valves are supplied with fluoroelastomer bonnet seals; CF GV Valves have metal bonnet seals. All GV Valves have fluoroelastomer valve plate seals.

Manual and pneumatically actuated GV Valves are available. The pneumatically actuated GV Valves have position indicators which can be used by your control equipment to determine when the valve is open or closed:

- GVI\*P pneumatically actuated ISO valves have reed switch position indicators (see [Section 3.5.2](#)).
- Other pneumatically actuated ISO GV Valves and all pneumatically actuated CF GV Valves have microswitch position indicators (see [Section 3.5.1](#)).

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## 2 Technical data

### 2.1 Performance

|  |  |
|--|--|
| Operating pressure range                                       | < $1 \times 10^{-9}$ mbar to 1 bar (absolute)<br>( $1 \times 10^{-7}$ to $1 \times 10^5$ Pa) |
| Leak tightness   | < $1 \times 10^{-9}$ mbar l s <sup>-1</sup> ( $1 \times 10^{-7}$ Pa l s <sup>-1</sup> )      |
| Maximum pressure differential across the valve plate (opening) | 30 mbar ( $3 \times 10^3$ Pa)  |
| Molecular conductance  | See Table 1  |
| Average life before first service                              | 100,000 open/close cycles (dependent on the application)                                     |

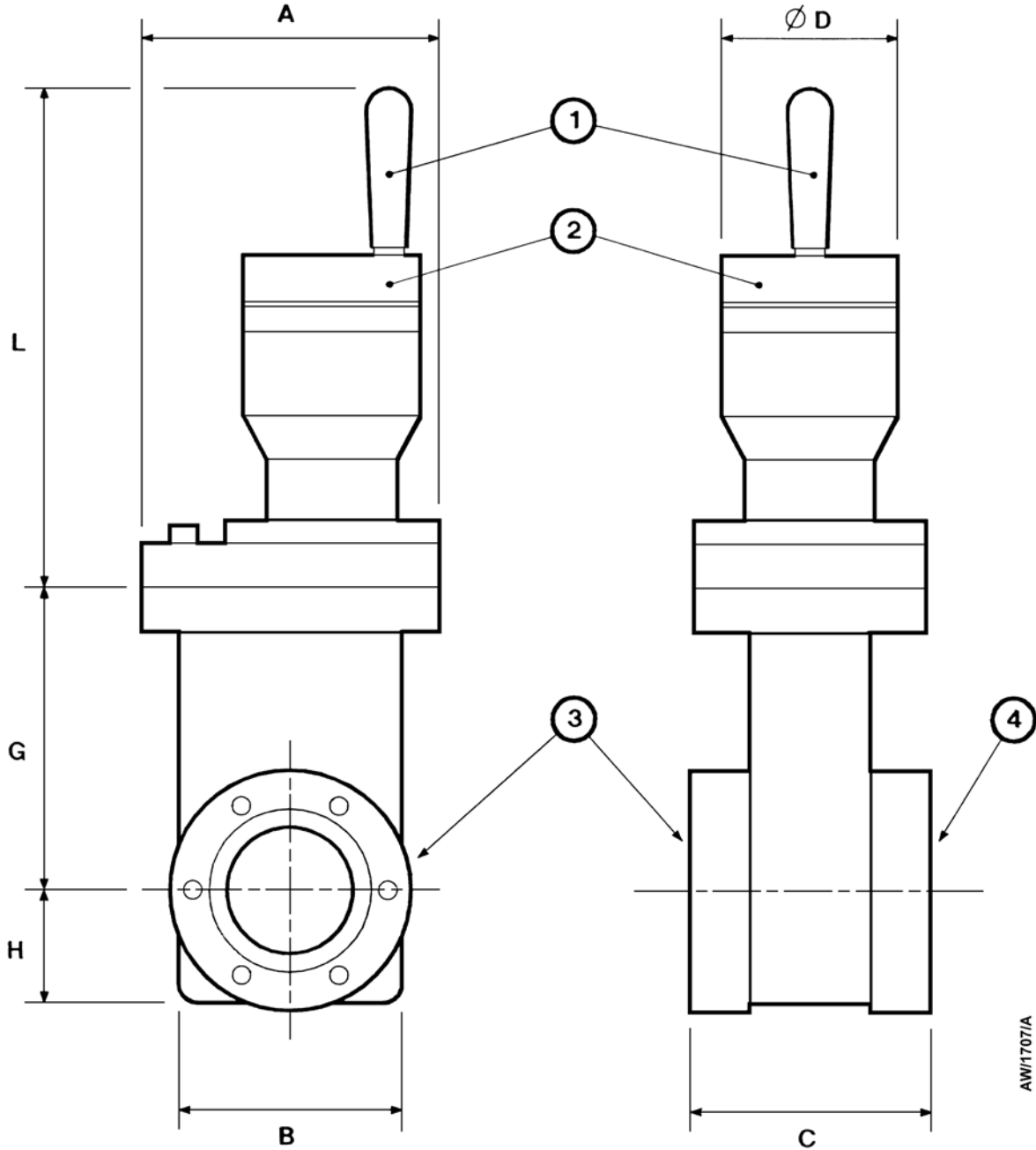
### 2.2 Mechanical data

|                   |                               |
|-------------------|-------------------------------|
| Dimensions        | See Figure 1 to 3 and Table 2 |
| Flange sizes      | See Table 2                   |
| Mass              | See Table 1                   |
| Mounting position | Any orientation               |

Table 1 - Technical data

| GV Valve                    | Molecular conductance (l s <sup>-1</sup> ) | Approximate mass (kg) | Manual GV Valves                               | Pneumatic GV Valves             |  |
|-----------------------------|--|-----------------------|--|---------------------------------|--|
|                             |  |                       | No of turns of handle to open/ close the valve | Pneumatic cylinder capacity (l) | Minimum closing and opening time (s) at 70 psi ( $4.8 \times 10^5$ Pa) |
| GVI040, GVC015              | 130  | 5                     | 5  | 0.033                           | 0.5  |
| GVI050, GVA/GVC020          | 250  | 6                     | 5  | 0.033                           | 0.5  |
| GVI063, GVI063P, GVA/GVC025 | 520  | 8                     | 6  | 0.112                           | 1.0  |
| GVI100, GVI100P, GVA/GVC040 | 2000                                       | 15                    | 10   | 0.233                           | 1.5  |
| GVI160, GVI160P, GVA/GVC060 | 6300                                       | 23                    | 10   | 0.233                           | 1.5  |
| GVI200, GVA/GVC080          | 15000                                      | 34                    | 10   | 0.416                           | 2 (close)<br>3 (open)  |
| GVI250, GVA/GVC100          | 23000                                      | 73                    | 14   | 0.520                           | 3 (close)<br>4 (open)  |
| GVI320, GVA/GVC120          | 39000                                      | 77                    | 15   | 0.520                           | 3 (close)<br>4 (open)  |

Figure 1 - Dimensions of manual GV valves (see Table 2)

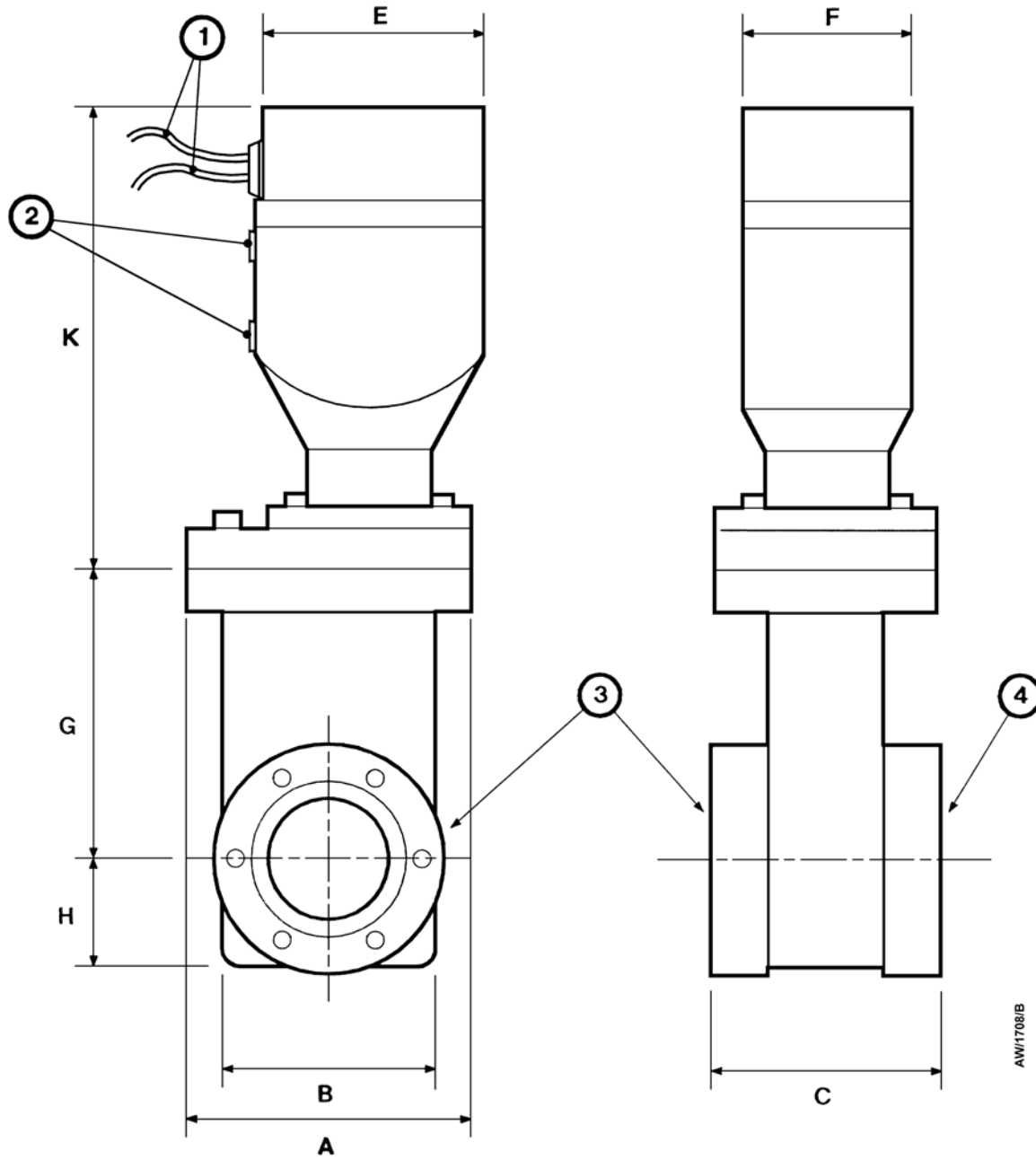


- 1. Grasp type valve handle: GV Valves with flanges 100 mm (4 inches) and larger
- 2. Knurled valve handle: GV Valves with flanges up to 75 mm (3 inches)
- 3. Carriage side
- 4. Seal side

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Figure 2 - Dimensions of pneumatic GV valves with microswitches (see Table 2)



- 1. Position indicator wires
- 2. 1/8 inch NPT ports
- 3. Carriage side
- 4. Seal side

Table 2 - GV valve body and flange dimensions (mm)

| Valve    | Nominal bore size | A     | B     | C    | D    | E     | F     | G     | H     | K     |
|----------|-------------------|-------|-------|------|------|-------|-------|-------|-------|-------|
| GVI040   | 40 mm             | 84.1  | 26.2  | 51.6 | 50.8 | 69.3  | 50.7  | 86.1  | 33.0  | 134.9 |
| GVI050   | 50 mm             | 96.8  | 75.2  | 57.9 | 50.8 | 69.3  | 50.7  | 104.5 | 37.6  | 134.9 |
| GVI063/P | 63 mm             | 111.0 | 89.4  | 51.6 | 50.8 | 69.3  | 50.7  | 122.1 | 43.1  | 134.9 |
| GVI100/P | 100 mm            | 177.8 | 143.5 | 61.2 | 75.5 | 93.5  | 76.2  | 206.4 | 66.9  | 175.6 |
| GVI160/P | 160 mm            | 222.3 | 191.8 | 67.0 | 75.5 | 93.5  | 76.2  | 270.5 | 87.6  | 175.6 |
| GVI200   | 200 mm            | 285.8 | 254.5 | 67.6 | 75.5 | 93.5  | 76.2  | 353.4 | 114.6 | 175.6 |
| GVI250   | 250 mm            | 341.1 | 303.5 | 80.0 | 88.9 | 120.4 | 120.4 | 460.6 | 146.6 | 240.7 |
| GVI320   | 320 mm            | 408.2 | 362.7 | 80.0 | 88.9 | 120.4 | 120.4 | 560.5 | 174.9 | 240.7 |
| GVA020   | 2 inches          | 96.8  | 75.2  | 51.6 | 50.8 | 69.3  | 50.7  | 104.5 | 37.6  | 134.9 |
| GVA025   | 2.5 inches        | 111.0 | 89.4  | 51.6 | 50.8 | 69.3  | 50.7  | 122.1 | 43.1  | 134.9 |
| GVA040   | 4 inches          | 177.8 | 143.5 | 61.2 | 75.9 | 93.5  | 76.2  | 206.4 | 66.9  | 175.6 |
| GVA060   | 6 inches          | 222.3 | 191.8 | 61.2 | 75.9 | 93.5  | 76.2  | 270.5 | 87.6  | 175.6 |
| GVA080   | 8 inches          | 285.8 | 254.5 | 70.3 | 75.9 | 93.5  | 76.2  | 353.4 | 114.6 | 175.6 |
| GVA100   | 10 inches         | 341.4 | 303.5 | 80.0 | 88.9 | 120.4 | 101.6 | 460.6 | 146.6 | 240.7 |
| GVA120   | 12 inches         | 403.2 | 362.7 | 80.0 | 88.9 | 120.4 | 101.6 | 560.5 | 174.9 | 240.7 |
| GVC015   | 1.5 inches        | 84.1  | 62.5  | 51.6 | 50.8 | 69.3  | 50.7  | 86.1  | 33.0  | 134.9 |
| GVC020   | 2 inches          | 96.8  | 75.2  | 57.9 | 50.8 | 69.3  | 50.7  | 104.5 | 37.6  | 134.9 |
| GVC025   | 2.5 inches        | 111.0 | 89.4  | 61.2 | 50.8 | 69.3  | 50.7  | 122.1 | 43.1  | 134.9 |
| GVC040   | 4 inches          | 177.8 | 143.5 | 75.4 | 75.9 | 93.5  | 76.2  | 206.4 | 66.9  | 175.6 |
| GVC060   | 6 inches          | 222.3 | 191.8 | 80.5 | 75.9 | 93.5  | 76.2  | 270.5 | 87.6  | 175.6 |
| GVC080   | 8 inches          | 285.8 | 254.5 | 85.1 | 75.9 | 93.5  | 76.2  | 353.4 | 114.6 | 175.6 |
| GVC100   | 10 inches         | 341.4 | 303.5 | 98.8 | 88.9 | 120.4 | 101.6 | 460.6 | 146.6 | 240.7 |
| GVC120   | 12 inches         | 403.2 | 362.7 | 98.8 | 88.9 | 120.4 | 101.6 | 560.5 | 174.9 | 240.7 |

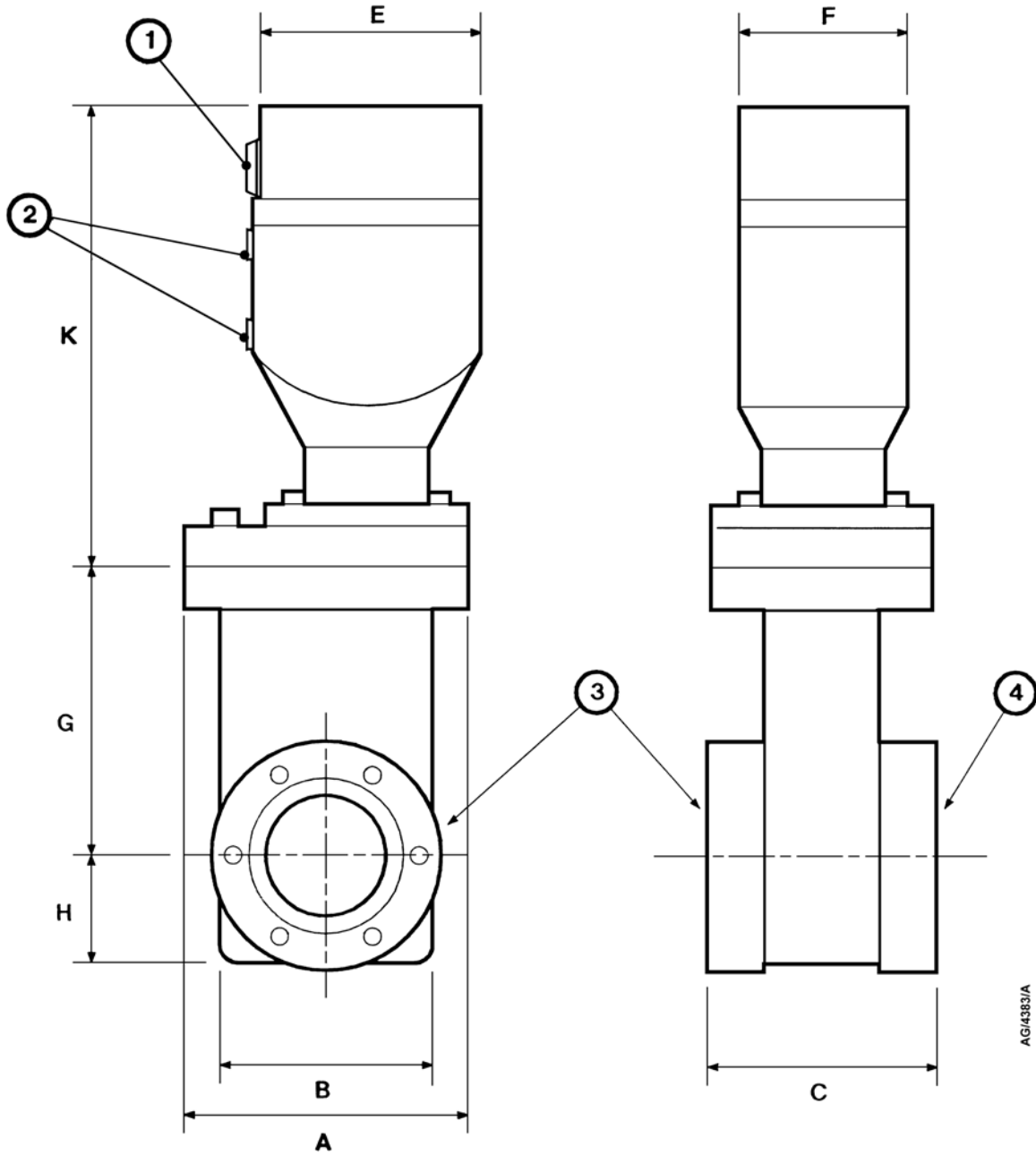
Table 3 - GV valve body and flange dimensions (mm)

| Valve    | L     | M     | N     | P  | S     | T      | V    |
|----------|-------|-------|-------|----|-------|--------|------|
| GVI040   | 91.7  | 69.9  | 38.1  | -  | 41.2  | -      | 12.7 |
| GVI050   | 91.7  | 74.9  | 50.8  | -  | 52.2  | -      | 12.7 |
| GVI063/P | 91.7  | 130.1 | 63.5  | 4  | 110.0 | M8     | 12.7 |
| GVI100/P | 201.3 | 165.1 | 101.6 | 8  | 145.0 | M8     | 12.7 |
| GVI160/P | 201.3 | 225.0 | 152.4 | 8  | 200.0 | M10    | 12.1 |
| GVI200   | 201.3 | 258.8 | 203.2 | 12 | 260.0 | M10    | 15.9 |
| GVI250   | 231.7 | 335.0 | 254.0 | 12 | 310.0 | M10    | 19.0 |
| GVI320   | 231.7 | 425.0 | 304.8 | 12 | 395.0 | M12    | 19.0 |
| GVA020   | 91.7  | 151.6 | 50.8  | 4  | 120.7 | 3/8-16 | 12.7 |
| GVA025   | 91.7  | 151.6 | 63.5  | 4  | 120.7 | 3/8-16 | 12.7 |
| GVA040   | 190.6 | 228.4 | 101.9 | 8  | 192.8 | 3/8-16 | 12.7 |
| GVA060   | 200.2 | 279.4 | 152.4 | 8  | 241.3 | 3/4-10 | 12.7 |
| GVA080   | 200.2 | 279.4 | 203.3 | 8  | 241.3 | 3/4-10 | 17.2 |
| GVA100   | 231.7 | 406.4 | 254.0 | 12 | 362.0 | 3/4-10 | 19.1 |

Table 3 - GV valve body and flange dimensions (mm) (continued)

| Valve  | L     | M     | N     | P  | S     | T      | V    |
|--------|-------|-------|-------|----|-------|--------|------|
| GVA120 | 231.7 | 406.4 | 304.8 | 12 | 362.0 | 3/4-10 | 19.1 |
| GVC015 | 91.7  | 69.3  | 38.1  | 6  | 58.7  | M6     | 12.7 |
| GVC020 | 91.7  | 85.7  | 50.8  | 8  | 72.4  | M8     | 15.9 |
| GVC025 | 91.7  | 113.5 | 63.5  | 8  | 92.2  | M8     | 17.5 |
| GVC040 | 190.6 | 151.6 | 101.9 | 16 | 130.3 | M8     | 19.8 |
| GVC060 | 200.2 | 202.4 | 152.4 | 20 | 181.1 | M8     | 22.4 |
| GVC080 | 200.2 | 253.2 | 203.2 | 24 | 231.9 | M8     | 24.6 |
| GVC100 | 231.7 | 304.8 | 254.0 | 32 | 284.0 | M8     | 28.5 |
| GVC120 | 231.7 | 354.6 | 304.8 | 30 | 325.4 | M10    | 28.5 |

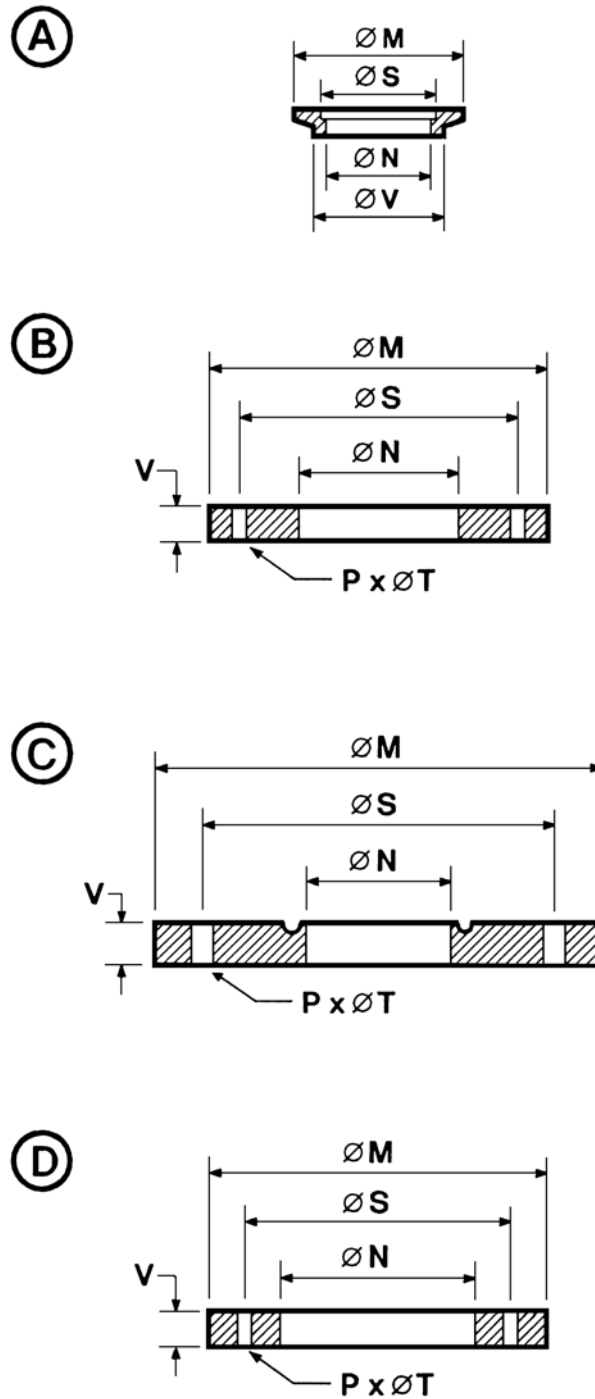
Figure 3 - Dimensions of pneumatic GV valves with reed switches (see Table 2)



- 1. Electrical connector (refer to Section 3.5.2)
- 2. 1/8 inch NPT ports
- 3. Carriage side
- 4. Seal side

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Figure 4 - Flange dimensions (see Table 3)



- A. NW flange
- B. ISO flange
- C. ANSI flange
- D. CF flange

P = number of holes of diameter T

## 2.3 Pneumatically operated GV valves

The pneumatic supply should be dry and filtered. Lubricated or non-lubricated air may be used.

### Pneumatic supply

Minimum supply pressure 65 psig (4.5 bar gauge, 5.5 bar absolute,  $5.5 \times 10^5$  Pa)

Maximum supply pressure 80 psig (5.5 bar gauge, 6.5 bar absolute,  $6.5 \times 10^5$  Pa)

### Pneumatic connections

1/8 inch NPT

### Position indicator switch contact rating

28 V, 20 mA a.c. and d.c.

## 2.4 Maximum baking temperatures

### Valve body

Fluoroelastomer sealed bonnet 150 °C

Metal sealed bonnet 250 °C

Valve closed 200 °C

Manual actuator 200 °C

Pneumatic actuator 100 °C

## 2.5 Construction materials

The GV Valves are manufactured from the following materials:

|                    |                                   |
|--------------------|-----------------------------------|
| Valve body         | AISI 304 stainless steel          |
| Valve plate        | AISI 304 stainless steel          |
| Mechanism          | AISI 304 stainless steel          |
| Bearings           | Hardened high carbon chrome steel |
| Circlips           | SS PH 15-7 Mo                     |
| Bellows            | AISI 304 stainless steel          |
| Seals, valve plate | Fluoroelastomer                   |

## 2.6 Item numbers

### 2.6.1 ISO GV valves

| Valve  | Flange | Item Number  |                 |
|--------|--------|--------------|-----------------|
|        |        | Manual valve | Pneumatic valve |
| GVI040 | NW40   | B650-01-000  | B650-51-000     |
| GVI050 | NW50   | B651-01-000  | B651-51-000     |
| GVI063 | ISO63  | B652-01-000  | B652-51-000     |
| GVI100 | ISO100 | B653-01-000  | B653-51-000     |
| GVI160 | ISO160 | B654-01-000  | B654-51-000     |
| GVI200 | ISO200 | B655-01-000  | B655-51-000     |
| GVI250 | ISO250 | B656-01-000  | B656-51-000     |

| Valve   | Flange | Item Number  |                 |
|---------|--------|--------------|-----------------|
|         |        | Manual valve | Pneumatic valve |
| GVI320  | ISO320 | B657-01-000  | B657-51-000     |
| GVI063P | ISO63  | -            | B652-54-000     |
| GVI100P | ISO100 | -            | B653-54-000     |
| GVI160P | ISO160 | -            | B654-54-000     |

### 2.6.2 ANSI GV valves

| Valve  | Flange | Item Number  |                 |
|--------|--------|--------------|-----------------|
|        |        | Manual valve | Pneumatic valve |
| GVA020 | ANSI2  | B651-02-000  | B651-52-000     |
| GVA025 | ANSI2  | B652-02-000  | B652-52-000     |
| GVA040 | ANSI4  | B653-02-000  | B653-52-000     |
| GVA060 | ANSI6  | B654-02-000  | B654-52-000     |
| GVA080 | ANSI6  | B655-02-000  | B655-52-000     |
| GVA100 | ANSI10 | B656-02-000  | B656-52-000     |
| GVA120 | ANSI10 | B657-02-000  | B657-52-000     |

### 2.6.3 CF GV valves

| Valve  | Flange             | Item Number  |                 |
|--------|--------------------|--------------|-----------------|
|        |                    | Manual valve | Pneumatic valve |
| GVC015 | 2.73 inch o.d. CF  | B650-03-000  | B650-53-000     |
| GVC020 | 3.37 inch o.d. CF  | B651-03-000  | B651-53-000     |
| GVC025 | 4.47 inch o.d. CF  | B652-03-000  | B652-53-000     |
| GVC040 | 6.00 inch o.d. CF  | B653-03-000  | B653-53-000     |
| GVC063 | 8.00 inch o.d. CF  | B654-03-000  | B654-53-000     |
| GVC080 | 10.00 inch o.d. CF | B655-03-000  | B655-53-000     |
| GVC100 | 12.00 inch o.d. CF | B656-03-000  | B656-53-000     |
| GVC120 | 14.00 inch o.d. CF | B657-03-000  | B657-53-000     |

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## 3 Installation



### WARNING

Where necessary, use suitable lifting equipment to move the valve. Refer to [Table 1](#) for the mass of the valves.

### 3.1 Unpack and inspect

Remove all the packing materials and check the GV Valve; do not remove the protective covers from the valve flanges yet.

If the GV Valve is damaged, notify your supplier and the carrier in writing within three days; state the Item Number of the GV Valve together with your order number and your supplier's invoice number. Retain the packing materials for inspection. Do not use the GV Valve if it is damaged.

If the GV Valve is not to be used immediately, store the GV Valve in suitable conditions as described in [Section 6](#).

### 3.2 Installation requirements



### WARNING

Take appropriate precautions when you install the GV Valve in a system in which dangerous process substances have been pumped.

The GV Valve can be fitted in any orientation. However, we recommend that you install the GV Valve with the carriage side of the valve plate on the high vacuum side of the vacuum system. This ensures that the valve body is under vacuum at all times and prevents the need to pump down the valve body.

The GV Valve is supported by the pipeline it is fitted to. You must:

- Ensure that the GV Valve and the adjacent pipelines are adequately supported.
- Ensure that the pipeline flanges are in-line, parallel and the correct distance apart, to prevent stress on the valve body.
- Ensure that the installation design and configuration is suitable for the GV Valve. If it is not, the GV Valve may leak.
- Install flexible bellows in the pipeline to prevent the transmission of stress to the valve body during baking or from the mass of the other components in your vacuum system.

For CF GV Valves, use copper gaskets to seal the valve.

For ISO and ANSI GV Valves, we recommend that you use trapped O-rings to seal a GV Valve with a flange size greater than 50 mm (2 inches), unless you will use the GV Valve in an application where there must be no trapped volumes. In these applications you can use Co-Seals, as long as:

- The valve body and the pipelines are supported so that there is even loading of the Co-Seal faces.
- The securing bolts are evenly tightened to a maximum torque of 5 Nm.

When you install a manual GV Valve, ensure that you can access the valve handle.

### 3.3 Fit the GV valve



#### WARNING

Install the GV Valve so that fingers or other parts of the body cannot get trapped by exposed parts of the valve mechanism.

Install the GV Valve in clean conditions and wear clean lint-free gloves to touch the GV Valve. If you do not, the GV Valve may be contaminated and may outgas when it is installed.

Use suitable clamps to fit GVI040 and GVI050 Valves, which have NW flanges.

All other GV Valves have two flanges, each of which has tapped holes. You must use bolts of the correct length to fit the GV Valve. We recommend that you use bolts which are at least 6 mm (1/4 inch) shorter than the thickness of both mating flanges and seal. If you use longer bolts, you will damage the body panels and the sealing surface of the gate O-ring and the GV Valve may leak. Use the following procedure:

1. Remove the flange covers from the GV Valve and wipe the flanges and the gaskets with a clean, dry lint-free cloth.
2. If you have O-ring seal flanges, apply a light wipe of high vacuum grease (such as Fomblin RT15) to the O-ring, then fit the O-ring in the groove in the flange.
3. Place the GV Valve between the pipeline flanges and in the required orientation (refer to [Section 3.2](#)).
4. If you will bake the GV Valve, lightly grease the securing bolts with a suitable high temperature, anti-seize compound.
5. Fit the securing bolts, then tighten them progressively and alternately (that is, tighten one bolt by a few turns, then tighten the bolt on the opposite side of the valve, then tighten the bolt adjacent to the first bolt, and so on) to the following maximum torques:
  - Co-Seals: 5 Nm
  - O-ring seals: 7 to 14 Nm
  - CF flanges up to 63 mm (2 1/2 inch) outside diameter: 22 Nm.

If you do not tighten the bolts correctly, the GV Valve may leak.

### 3.4 Pneumatic connections (pneumatic GV valves only)



#### WARNING

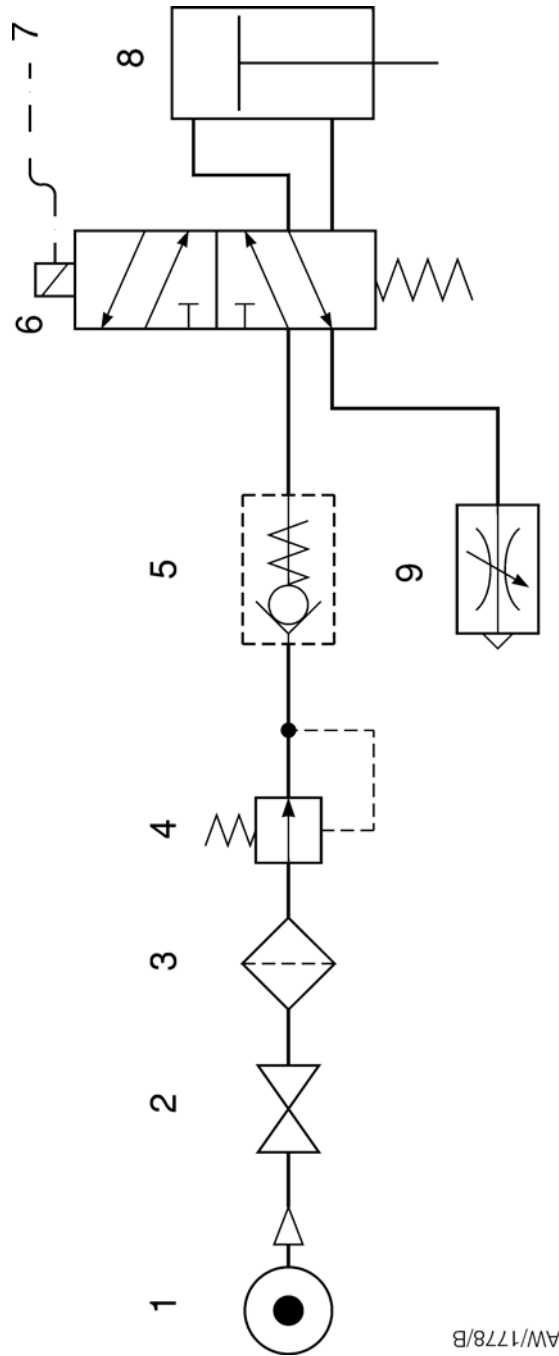
Ensure that you control the release of compressed air when you connect or disconnect the pneumatic supply, and unscrew and remove the check- valve. If you do, the sudden release of high pressure air may cause injury.

The GV Valve is supplied with the pneumatic cylinder pressurised to secure the valve plate during transit:

- GV Valves with nominal flange size less than 200 mm (8 inches) are supplied with the GV Valve secured in the open position; a check-valve is fitted to the pneumatic connection closest to the valve body to maintain the pressure in the pneumatic cylinder.
- GV Valves with nominal flange size greater than or equal to 200 mm (8 inches) are supplied with the GV Valve secured in the closed position; a check-valve is fitted to the pneumatic connection furthest from the valve body to maintain the pressure in the pneumatic cylinder.

1. Slowly unscrew the check-valve to release the pressure in the pneumatic cylinder. Do not fully unscrew the check-valve.
2. When the pneumatic cylinder is at atmospheric pressure, remove the check- valve.
3. Use suitable components (refer to [Section 2](#)) to connect your pneumatic supply to the two pneumatic connections on the double acting actuating cylinder on the GV Valve. Ensure that the connections comply with all local pneumatic regulations, and that your pneumatic supply complies with the requirements of [Section 2.3](#). If it does not, you can damage the GV Valve. A typical pneumatic circuit is shown in [Figure 5](#).
4. We recommend that you fit an electropneumatic control-valve accessory (refer to [Section 7](#)), to allow you to adjust the opening and closing times of the GV Valve. Fit the electropneumatic control-valve as described in the instruction manual supplied with the control-valve. If you fit a control-valve, you can fit the check-valve (removed in [Step 1](#) and [2](#)) to the inlet of the control-valve, to maintain the GV Valve position if the pneumatic supply fails (see [Figure 5](#)).
5. When you have connected the pneumatic supply to the GV Valve to the times shown in [Table 1](#). If you do not, you may damage the GV Valve when you operate it and it may leak. Refer to the instruction manual supplied with your electropneumatic control-valve to adjust the opening and closing times.

Figure 5 - Typical pneumatic circuit



- |                           |                           |
|---------------------------|---------------------------|
| 1. Compressed air supply  | 6. Control valve          |
| 2. Shut-off valve         | 7. Electrical connections |
| 3. Filter                 | 8. GV Valve               |
| 4. Pressure regulator     | 9. Flow controller        |
| 5. Check-valve (optional) |                           |

## 3.5 Position indicator connections (pneumatic valves only)

**Note:** GVI\*\*\*P pneumatic GV Valves have reed switches (see [Section 3.5.2](#)); all other pneumatic GV Valves have microswitches (see [Section 3.5.1](#)).

### 3.5.1 Valves with microswitches

The pneumatic GV Valve has two microswitches: a fully-open microswitch which operates when the GV Valve is fully open, and a fully-closed microswitch which operates when the GV Valve is fully closed. Two black wires are connected to the outputs of the fully-open microswitch and two white wires are connected to the outputs of the fully closed microswitch. Connect these wires ([Figure 2](#), item 1) to your control equipment. The signals on the wires are used as follows:

- The signal on the white wires is normally open and closes when the GV Valve is fully closed.
- The signal on the black wires is normally open and closes when the GV Valve is fully open.

### 3.5.2 GV valves with reed switches

The pneumatic GV Valve has two reed switches: a fully-open reed switch which operates when the GV Valve is fully open, and a fully-closed reed switch which operates when the GV Valve is fully closed. A red and a black wire are connected to each of these switches and to the electrical connector on the GV Valve ([Figure 3](#), item 1). Use the connector mating-half supplied to connect the outputs of the reed switches to your control equipment: refer to the wiring diagram shown in [Figure 6](#).

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## 4 Operation

### 4.1 Manual GV valves

**Note:** There are two types of valve handle: a grasp type handle (Figure 1, item 1) fitted to 100 mm (4 inch) and larger GV Valves, and a knurled handle (Figure 1, item 2) fitted to 75 mm (3 inch) and smaller GV Valves.

To open the GV Valve, turn the valve handle anticlockwise until you cannot turn it any more.

To close the GV Valve, turn the valve handle clockwise until you hear the GV Valve lock 'over-centre' in the fully closed position. If you think that there is a leak across the valve plate seal, do not overtighten the valve handle to stop the leak. When the gate mechanism has gone 'over-centre' to seal the GV Valve, any further tightening will increase the leak rate across the plate seal and will damage the valve mechanism.

### 4.2 Pneumatic GV valves

To close the GV Valve, slowly increase the pneumatic supply pressure to the valve from 0 psig (1 bar absolute,  $1 \times 10^5$  Pa) until you hear the GV Valve lock 'over-centre' in the fully closed position.

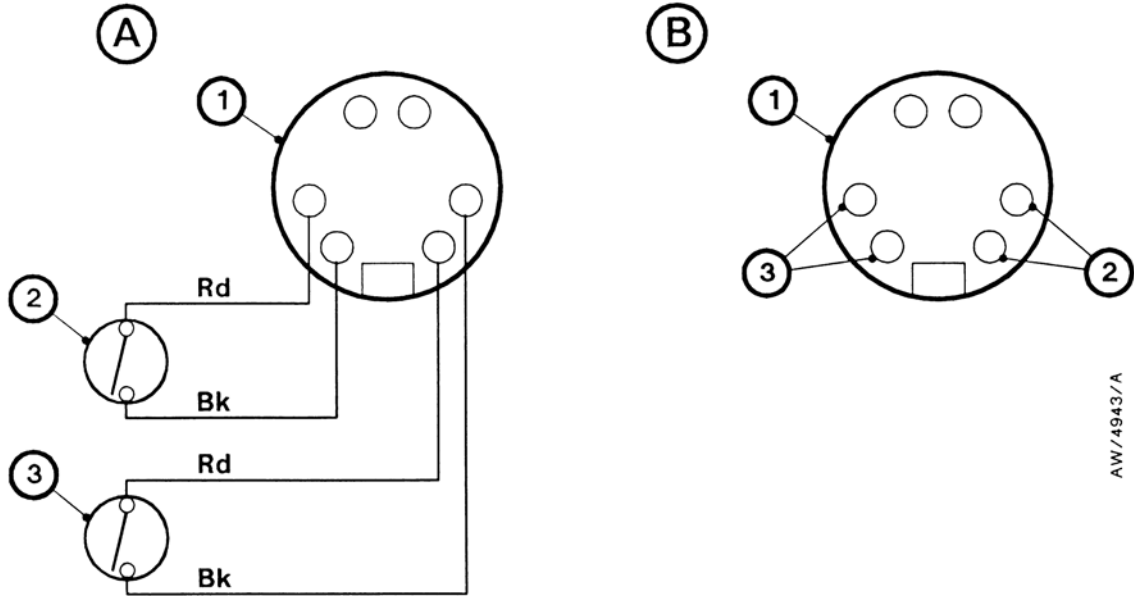
To open the GV Valve, slowly decrease the pneumatic supply pressure to the GV Valve to 0 psig (1 bar absolute,  $1 \times 10^5$  Pa).

If you have not fitted a check-valve as described in Step 4 of Section 3.4, when the pneumatic supply fails or is vented to atmosphere:

- A closed GV Valve will remain fully closed
- An open GV Valve will start to close but will not lock 'over-centre' and fully close.

The outputs of the GV Valve position indicator microswitches can be used at all times to identify if the GV Valve is fully open, fully closed or partly open (see Section 3.5).

Figure 6 - Wiring diagram for pneumatic GV valves with reed switches



AW/4943/A

- A. Connector viewed from wiring end    Rd Red
  - B. Connector viewed from exterior      Bk Black
1. Electrical connector
  2. Valve open switch
  3. Valve closed switch



## 5 Maintenance

Check the following items as appropriate when you maintain your vacuum system:

- Inspect the GV Valve vacuum connections and check that they are tight. Tighten any loose connections.
- Inspect all pneumatic connections and check that they are tight. Tighten any loose connections.
- Inspect all pneumatic pipes and check that they are not damaged. Replace any damaged pipes.
- Inspect the valve position indicator electrical connections and check that they are tight. Tighten any loose connections.
- Check that the valve plate opens and closes smoothly when the valve is operated.
- Check that the valve plate and other seals are leak tight.

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## 6 Storage and disposal

### 6.1 Storage

Place protective covers over the valve flanges (and pneumatic ports, if applicable) and store the GV Valve in cool, dry conditions until required for use.

When required, prepare and install the GV Valve as described in [Section 3](#).

### 6.2 Disposal

Dispose of the GV Valve and any components removed from it safely in accordance with all local and national safety and environmental requirements.

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## 7 Service, spares and accessories

### 7.1 Introduction

Edwards products, spares and accessories are available from Edwards companies in Belgium, Brazil, China, France, Germany, Israel, Italy, Japan, Korea, Singapore, United Kingdom, U.S.A. and a world-wide network of distributors. The majority of these centres employ Service Engineers who have undergone comprehensive Edwards training courses.

Order spare parts and accessories from your nearest Edwards company or distributor. When you order, please state for each part required:

- Model and Item Number of your equipment
- Serial number (if any)
- Item Number and description of the part

### 7.2 Service

Edwards products are supported by a world-wide network of Edwards Service Centres. Each Service Centre offers a wide range of options including: equipment decontamination; service exchange; repair; rebuild and testing to factory specifications. Equipment which has been serviced, repaired or rebuilt is returned with a full warranty.

Your local Service Centre can also provide Edwards engineers to support on-site maintenance, service or repair of your equipment.

For more information about service options, contact your nearest Service Centre or other Edwards company.

### 7.3 Spares

Refer to [Table 4](#) and [5](#) for the spares kits available for the GV Valves:

- Seals Kits contain gate O-ring, bonnet seal and pneumatic actuator O-rings.
- Bellows Kits contain bonnet/bellows/actuator link welded assembly, and circlip (as required).
- Pins and Bearings Kits contain pins, washers, bearings, springs and wheels (as required).

**Table 4 - Spares for GV valves manufactured in 1996 and later**

| Flange size | Nominal bore: mm<br>(inches) | Valve model | Seals Kits  | Bellows Kits | Pins and bearings Kits |
|-------------|------------------------------|-------------|-------------|--------------|------------------------|
| NW40        | 40 (1 1/2)                   | GVI040      | B650-01-020 | B650-01-030  | B650-01-040            |
| NW50        | 50 (2)                       | GVI050      | B651-01-020 | B650-01-030  | B651-01-040            |
| ISO63       | 63 (2 1/2)                   | GVI063      | B652-01-020 | B650-01-030  | B652-01-040            |
| ISO100      | 100 (4)                      | GVI100      | B653-01-020 | B653-01-030  | B653-01-040            |
| ISO160      | 160 (6)                      | GVI160      | B654-01-020 | B653-01-030  | B654-01-040            |
| ISO200      | 200 (8)                      | GVI200      | B655-01-020 | B653-01-030  | B655-01-040            |
| ISO250      | 250 (10)                     | GVI250      | B656-01-020 | B656-01-030  | B656-01-040            |
| ISO320      | 320 (12)                     | GVI320      | B657-01-020 | B656-01-030  | B657-01-040            |
| NW40        | 40 (1 1/2)                   | GVI040P     | B650-01-020 | B650-01-030  | B650-01-040            |
| NW50        | 50 (2)                       | GVI050P     | B651-01-020 | B650-01-030  | B651-01-040            |

Table 4 - Spares for GV valves manufactured in 1996 and later (continued)

| Flange size        | Nominal bore: mm<br>(inches) | Valve model | Seals Kits  | Bellows Kits | Pins and<br>bearings Kits |
|--------------------|------------------------------|-------------|-------------|--------------|---------------------------|
| ISO63              | 63 (2 1/2)                   | GVI063P     | B652-01-020 | B650-01-030  | B652-01-040               |
| ISO100             | 100 (4)                      | GVI100P     | B653-01-020 | B653-01-030  | B653-01-040               |
| ISO160             | 160 (6)                      | GVI160P     | B654-01-020 | B653-01-030  | B654-01-040               |
| ISO200             | 200 (8)                      | GVI200P     | B655-01-020 | B653-01-030  | B655-01-040               |
| ISO250             | 250 (10)                     | GVI250P     | B656-01-020 | B656-01-030  | B656-01-040               |
| ISO320             | 320 (12)                     | GVI320P     | B657-01-020 | B656-01-030  | B657-01-040               |
| 2 inch ANSI        | 50 (2)                       | GVA020      | B651-01-020 | B650-01-030  | B651-01-040               |
| 2 inch ANSI        | 63 (2 1/2)                   | GVA025      | B652-01-020 | B650-01-030  | B652-01-040               |
| 4 inch ANSI        | 100 (4)                      | GVA040      | B653-01-020 | B653-01-030  | B653-01-040               |
| 6 inch ANSI        | 160 (6)                      | GVA060      | B654-01-020 | B653-01-030  | B654-01-040               |
| 6 inch ANSI        | 200 (8)                      | GVA080      | B655-01-020 | B653-01-030  | B655-01-040               |
| 10 inch ANSI       | 250 (10)                     | GVA100      | B656-01-020 | B656-01-030  | B656-01-040               |
| 10 inch ANSI       | 320 (12)                     | GVA120      | B657-01-020 | B656-01-030  | B657-01-040               |
| 2 inch ANSI        | 50 (2)                       | GVA020P     | B651-01-020 | B650-01-030  | B651-01-040               |
| 2 inch ANSI        | 63 (2 1/2)                   | GVA025P     | B652-01-020 | B650-01-030  | B652-01-040               |
| 4 inch ANSI        | 100 (4)                      | GVA040P     | B653-01-020 | B653-01-030  | B653-01-040               |
| 6 inch ANSI        | 160 (6)                      | GVA060P     | B654-01-020 | B653-01-030  | B654-01-040               |
| 6 inch ANSI        | 200 (8)                      | GVA080P     | B655-01-020 | B653-01-030  | B655-01-040               |
| 10 inch ANSI       | 250 (10)                     | GVA100P     | B656-01-020 | B656-01-030  | B656-01-040               |
| 10 inch ANSI       | 320 (12)                     | GVA120P     | B657-01-020 | B656-01-030  | B657-01-040               |
| 2.37 inch o.d. CF  | 40 (1 1/2)                   | GVC015      | B650-03-020 | B650-03-030  | B650-01-040               |
| 3.37 inch o.d. CF  | 50 (2)                       | GVC020      | B651-03-020 | B651-03-030  | B651-01-040               |
| 4.47 inch o.d. CF  | 63 (2 1/2)                   | GVC025      | B652-03-020 | B652-03-030  | B652-01-040               |
| 6.00 inch o.d. CF  | 100 (4)                      | GVC040      | B653-03-020 | B653-03-030  | B653-03-040               |
| 8.00 inch o.d. CF  | 160 (6)                      | GVC060      | B654-03-020 | B654-03-030  | B654-03-040               |
| 10.00 inch o.d. CF | 200 (8)                      | GVC080      | B655-03-020 | B655-03-030  | B655-03-040               |
| 12.00 inch o.d. CF | 250 (10)                     | GVC100      | B656-03-020 | B656-03-030  | B656-03-040               |
| 14.00 inch o.d. CF | 320 (12)                     | GVC120      | B657-03-020 | B657-03-030  | B657-03-040               |
| 2.37 inch o.d. CF  | 40 (1 1/2)                   | GVC015P     | B650-03-020 | B650-03-030  | B650-01-040               |
| 3.37 inch o.d. CF  | 50 (2)                       | GVC020P     | B651-03-020 | B651-03-030  | B651-01-040               |
| 4.47 inch o.d. CF  | 63 (2 1/2)                   | GVC025P     | B652-03-020 | B652-03-030  | B652-01-040               |
| 6.00 inch o.d. CF  | 100 (4)                      | GVC040P     | B653-03-020 | B653-03-030  | B653-03-040               |
| 8.00 inch o.d. CF  | 160 (6)                      | GVC060P     | B654-03-020 | B654-03-030  | B654-03-040               |
| 10.00 inch o.d. CF | 200 (8)                      | GVC080P     | B655-03-020 | B655-03-030  | B655-03-040               |
| 12.00 inch o.d. CF | 250 (10)                     | GVC100P     | B656-03-020 | B656-03-030  | B656-03-040               |
| 14.00 inch o.d. CF | 320 (12)                     | GVC120P     | B657-03-020 | B657-03-030  | B657-03-040               |

Table 5 - Spares for GV valves manufactured in 1993 to 1995

| Flange size        | Nominal bore: mm (inches) | Valve model | Seals Kits  | Bellows Kits | Pins and bearings Kits |
|--------------------|---------------------------|-------------|-------------|--------------|------------------------|
| NW40               | 40 (1 1/2)                | GVI040      | B650-01-050 | B650-01-060  | B650-01-070            |
| NW50               | 50 (2)                    | GVI050      | B651-01-050 | B650-01-060  | B651-01-070            |
| ISO63              | 63 (2 1/2)                | GVI063      | B652-01-050 | B650-01-060  | B652-01-070            |
| ISO100             | 100 (4)                   | GVI100      | B653-01-050 | B653-03-060  | B653-01-070            |
| ISO160             | 160 (6)                   | GVI160      | B654-01-050 | B653-01-060  | B654-01-070            |
| ISO200             | 200 (8)                   | GVI200      | B655-01-050 | B653-01-060  | B655-01-070            |
| ISO250             | 250 (10)                  | GVI250      | B656-01-050 | B656-01-060  | B656-01-070            |
| ISO320             | 320 (12)                  | GVI320      | B657-01-050 | B656-01-060  | B657-01-070            |
| NW40               | 40 (1 1/2)                | GVI040P     | B650-01-050 | B650-01-060  | B650-01-070            |
| NW50               | 50 (2)                    | GVI050P     | B651-01-050 | B650-01-060  | B651-01-070            |
| ISO63              | 63 (2 1/2)                | GVI063P     | B652-01-050 | B650-01-060  | B652-01-070            |
| ISO100             | 100 (4)                   | GVI100P     | B653-01-050 | B653-01-060  | B653-01-070            |
| ISO160             | 160 (6)                   | GVI160P     | B654-01-050 | B653-01-060  | B654-01-070            |
| ISO200             | 200 (8)                   | GVI200P     | B655-01-050 | B653-01-060  | B655-01-070            |
| ISO250             | 250 (10)                  | GVI250P     | B656-01-050 | B656-01-060  | B656-01-070            |
| ISO320             | 320 (12)                  | GVI320P     | B657-01-050 | B656-01-060  | B657-01-070            |
| 2 inch ANSI        | 50 (2)                    | GVA020      | B651-01-050 | B650-01-060  | B651-01-070            |
| 2 inch ANSI        | 63 (2 1/2)                | GVA025      | B652-01-050 | B650-01-060  | B652-01-070            |
| 4 inch ANSI        | 100 (4)                   | GVA040      | B653-01-050 | B653-01-060  | B653-01-070            |
| 6 inch ANSI        | 160 (6)                   | GVA060      | B654-01-050 | B653-01-060  | B654-01-070            |
| 6 inch ANSI        | 200 (8)                   | GVA080      | B655-01-050 | B653-01-060  | B655-01-070            |
| 10 inch ANSI       | 250 (10)                  | GVA100      | B656-01-050 | B656-01-060  | B656-01-070            |
| 10 inch ANSI       | 320 (12)                  | GVA120      | B657-01-050 | B656-01-060  | B657-01-070            |
| 2 inch ANSI        | 50 (2)                    | GVA020P     | B651-01-050 | B650-01-060  | B651-01-070            |
| 2 inch ANSI        | 63 (2 1/2)                | GVA025P     | B652-01-050 | B650-01-060  | B652-01-070            |
| 4 inch ANSI        | 100 (4)                   | GVA040P     | B653-01-050 | B653-01-060  | B653-01-070            |
| 6 inch ANSI        | 160 (6)                   | GVA060P     | B654-01-050 | B653-01-060  | B654-01-070            |
| 6 inch ANSI        | 200 (8)                   | GVA080P     | B655-01-050 | B653-01-060  | B655-01-070            |
| 10 inch ANSI       | 250 (10)                  | GVA100P     | B656-01-050 | B656-01-060  | B656-01-070            |
| 10 inch ANSI       | 320 (12)                  | GVA120P     | B657-01-050 | B656-01-060  | B657-01-070            |
| 2.37 inch o.d. CF  | 40 (1 1/2)                | GVC015      | B650-03-050 | B650-03-060  | B650-01-070            |
| 3.37 inch o.d. CF  | 50 (2)                    | GVC020      | B651-03-050 | B651-03-060  | B651-01-070            |
| 4.47 inch o.d. CF  | 63 (2 1/2)                | GVC025      | B652-03-050 | B652-03-060  | B652-01-070            |
| 6.00 inch o.d. CF  | 100 (4)                   | GVC040      | B653-03-050 | B653-03-060  | B653-03-070            |
| 8.00 inch o.d. CF  | 160 (6)                   | GVC060      | B654-03-050 | B654-03-060  | B654-03-070            |
| 10.00 inch o.d. CF | 200 (8)                   | GVC080      | B655-03-050 | B655-03-060  | B655-03-070            |
| 12.00 inch o.d. CF | 250 (10)                  | GVC100      | B656-03-050 | B656-03-060  | B656-03-070            |
| 14.00 inch o.d. CF | 320 (12)                  | GVC120      | B657-03-050 | B657-03-060  | B657-03-070            |
| 2.37 inch o.d. CF  | 40 (1 1/2)                | GVC015P     | B650-03-050 | B650-03-060  | B650-01-070            |

Table 5 - Spares for GV valves manufactured in 1993 to 1995 (continued)

| Flange size        | Nominal bore: mm<br>(inches) | Valve model | Seals Kits  | Bellows Kits | Pins and<br>bearings Kits |
|--------------------|------------------------------|-------------|-------------|--------------|---------------------------|
| 3.37 inch o.d. CF  | 50 (2)                       | GVC020P     | B651-03-050 | B651-03-060  | B651-01-070               |
| 4.47 inch o.d. CF  | 63 (2 1/2)                   | GVC025P     | B652-03-050 | B652-03-060  | B652-01-070               |
| 6.00 inch o.d. CF  | 100 (4)                      | GVC040P     | B653-03-050 | B653-03-060  | B653-03-070               |
| 8.00 inch o.d. CF  | 160 (6)                      | GVC060P     | B654-03-050 | B654-03-060  | B654-03-070               |
| 10.00 inch o.d. CF | 200 (8)                      | GVC080P     | B655-03-050 | B655-03-060  | B655-03-070               |
| 12.00 inch o.d. CF | 250 (10)                     | GVC100P     | B656-03-050 | B656-03-060  | B656-03-070               |
| 14.00 inch o.d. CF | 320 (12)                     | GVC120P     | B657-03-050 | B657-03-060  | B657-03-070               |

## 7.4 Accessories

*Note: The fittings on the following accessories are suitable for 6 mm diameter tube.*

| Accessory  | Item Number |
|--|-------------|
| Lightweight 5-port electropneumatic control valve kits |             |
| 24 V a.c., 1-phase, 50/60 Hz                           | B287-03-030 |
| 110 V a.c., 1-phase, 50/60 Hz                          | B287-03-031 |
| 230 V a.c., 1-phase, 50/60 Hz                          | B287-03-032 |
| 24 V d.c.  | B287-03-055 |